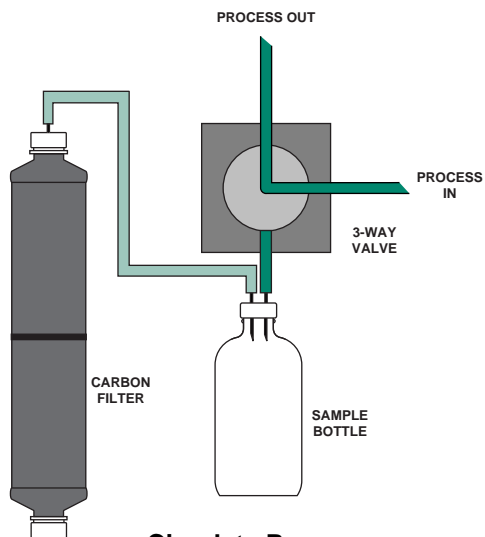


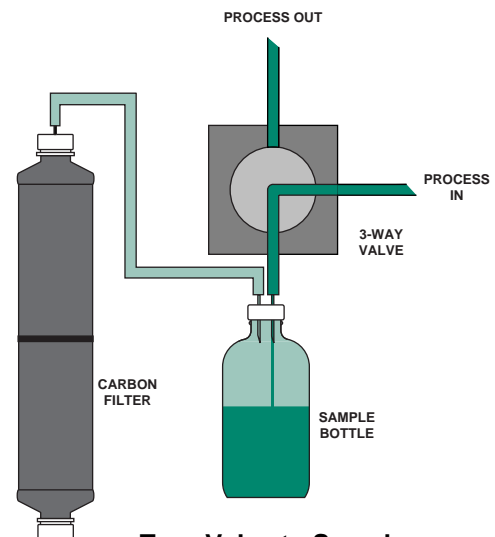
# Three Way Liquid Sampler Flow Diagram

## SEQUENCE 1 — Valve Position 1



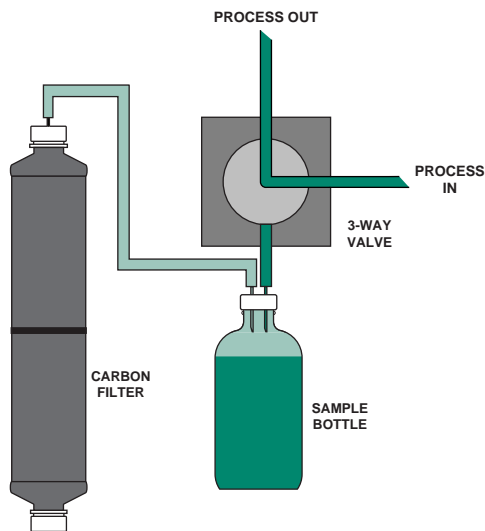
- Circulate Process
- Install Sample Bottle

## SEQUENCE 2 — Valve Position 2



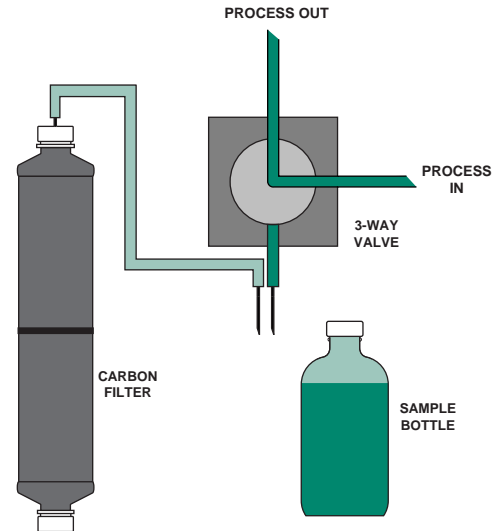
- Turn Valve to Sample
- Fill Sample Bottle

## SEQUENCE 3 — Valve Position 1



- Sample Bottle Full
- Turn Valve to Circulate

## SEQUENCE 4 — Valve Position 1



- Circulate Process
- Remove Sample Bottle